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D350-567-113
Job Sheet 201101



Part No: D350-567-113

Job Qty: 2 pcs ✓

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/10/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Klt	2 pcs ✓		10/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



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Container No: S222515



Part: D350-567-113

Job No: 201101

Serial No/Batch: S222515

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

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				Packaging 1 - 27		
				Packaging 1 - 28		
				Packaging 1 - 29		
				Packaging 1 - 30		
				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120 QC 4	2 pcs	10/10/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
130 Packaging 3-1 - Stock - B4B 2 pcs		10/10/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 78 9-89	OCT 1 2019
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B	DAS 78 9-89	OCT 1 6 2019
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		

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				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	10/10/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 OCT 1 6 2019
140 QC 21 - FG	2 pcs	10/10/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	21
				QC 21 - SA - 53	21 OCT 1 6 2019

Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-567-113
Location:FG032

135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-113 CHG003

140 - (QC21- Final Inspection - Work Order Release)

(012250)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5176542(x1) 5152653(x9) ✓
2600-6	Camlock Stud	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5214599 ✓
2600-LW	Washer, Camlock Retaining	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5152651(x3) 5176536(x9) ✓
AN526C832R9	Screw	42 Ea (21 ea) ✓	110-Packaging 1 - Pick Kit	5163236 ✓
D2463-0860	1/2" Seal-86"	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5213330 ✓
D3290-041	Replacement Exterior Window For -111	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5218493 ✓
DT8439	Template	2 (1 ea) ✓	110-Packaging 1 - Pick Kit	5021234 ✓
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd ?	36 sf (18 ea) ✓	110-Packaging 1 - Pick Kit	524533 ✓
MS20426AD3-5	Rivet	48 Ea (24 ea) ✓	110-Packaging 1 - Pick Kit	5205000 ✓
MS21042L08	Nut	42 Ea (21 ea) ✓	110-Packaging 1 - Pick Kit	5185084 ✓
NAS1149DN832J	Washer	84 Ea (42 ea) ✓	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	212-12	24	11	0
	2600-6	24	56	0
	2600-LW	24	34	0
	AN526C832R9	42	262	0
	D2463-0860	2	11	0
	D3290-041	2	1	0
	DT8439	2	0	0
	FG-778150-550-ROL	36	1,728	0
	MS20426AD3-5	48	383	0
	MS21042L08	42	676	0
	NAS1149DN832J	84	928	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION				DEPARTMENT/PROCESS				MRB (QS1042)					
Part No. _____		Rework Scrap Use-as-is				Cross tube Small Fab Finishing				Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition						Completed By			
Description Work Order Deviation												Lead hand / Supervisor		QC / QA Coordinator	
Root Cause		FAULT CATEGORY													
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong							
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance							
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing							
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish							
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing							
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread							
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up									
Human Factors		Other/Details:													

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C832-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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